

# novadur

*Extra hard stone - recommended for metal frameworks - type IV*

This alpha gypsum based extra hard stone is recommended for the design of metal frameworks and resins cooking. Its formulation has been specially developed to control expansion as well as for its great resistance to abrasion.

**Extra hard stone  
with high precision  
of reproduction**

## Features

- ▶ Extra hard resistance
- ▶ High precision of reproduction
- ▶ Easy to trim

## Technical data

- ▶ Liquid / powder ratio: 24 - 25 cc / 100 g
- ▶ Vacuum mixing time: 60 sec
- ▶ Working time: 5 - 6 min
- ▶ Vicat setting time: 11 - 15 min
- ▶ End of setting: 40 - 45 min
- ▶ Setting expansion (2h): < 0.15 %
- ▶ Compressive strength: 50 N/mm<sup>2</sup>
- ▶ Shore D hardness: 85 - 90

## Description

- ▶ Colours : white, apricot
- ▶ Packaging: 12 kg (2 x 6 kg, ULTIMA brand name), 12 kg (private label white bag)
- ▶ Article code: NDW (white), NDA (apricot)

## Technical references

- ▶ Documentation: ISO 6873
- ▶ Storage: 18 months, in closed packaging in a dry place protected from frost



Technical data